



PR486D LOAD CELL AMPLIFIER

DeviceNet™

Features

- DeviceNet communications to PLC's and computers.
- Standardised Gain enabling replacement without the need for vessel emptying or re-calibration.
- Adjustable filtering, down to 0.2Hz, for elimination of the effects of mechanical vibration.
- DIN Rail or wall mount options.
- Security code protected calibration.

Description

The PR486D connects with a single set of 1 to 4 strain gauge load cells. It supplies 10V DC excitation and amplifies and conditions the resultant return signal. From this signal and from stored control and calibration data it generates a Gross/Net Weight signal for display and for transmission to PLCs and computers via DeviceNet.

Powerful 'System On Chip' technology provides outstanding levels of accuracy and stability combined with drift compensation.

Technical Data

Model No:

PR486D2 AC powered.
Add suffix 'D' for DC powered option ie PR486D2D

Power Supply:

Universal fused power supply
85-264VAC, or 12-36VDC (PR486D2D)

Load Cell Excitation:

10V DC @ 125mA max, 1 to 4 x 350 ohm load cells may be connected in parallel, 4 or 6 wire for volt drop compensation in long cables.

Input Range:

0-20mv min
0-2.5v max

Filter:

0.2 to 20Hz active low pass.

Resolution:

Up to 65,000 divisions

DeviceNet Connection:

Via a 5 pin open style plug connector, the DeviceNet address is set in EEPROM via the front panel.

Device Type: Generic
Baud Rates: 125,250,500 kbps
I/O Slave Messaging: Polling

Enclosure:

DIN rail mounting IP30 protection
140mm wide x 128mm high x 60mm
Optional IP66 enclosure
180 x 180 x 75mm

Environment:

Operate 0-50°C, 20-80% RH
non-condensing.
Storage -40 to 80°C

Calibration

Calibration adjustments are performed by means of the four push-buttons in conjunction with the LCD display. Access to calibration data is pass-number protected.

Each PR486 is factory calibrated to have the same precise input range. This facilitates unit replacement, without the need for vessel emptying or recalibration, by entry of zero and gain coefficients.



The weigher may be calibrated using a single test weight; often of considerably lower weight than the weigher capacity.

The data parameters and procedures are:

ZR ZERO. Operate ENTER then ▼ and ENTER again to zero the weigher.

CA CALIBRATION. Load known test weight, operate ENTER, use ▲, ▼, & [ENTER] keys to enter test weight value and ENTER again to complete the calibration.

CC CALIBRATION COUNTER. Indicates the number of calibrations completed to date.

In addition to the conventional method, calibration can be achieved by entry of the precise sensitivity and capacity figures from the load cells.

DeviceNet Communications

The PR486D uses the predefined master/slave connection set to produce/consume data over the DeviceNet network.

The following weigh data is accessible:

PR486D Produces	PR486D Consumes
Gross/Net Weights	Zero/Tare Flags

The high data rates (up to 500 kbps) enable PLC's and computers to check weights at high rates and to exercise rapid control over material feeders to achieve accurate automatic weighing.

Supplied by:



Practicon Limited

Chapel Lane, Rode Heath, Stoke On Trent, ST7 3SD, UK
Tel: +44 (0)1270 876211 Fax: +44(0)1270 878887
Email: sales@practicon.co.uk Website: www.practicon.co.uk